

20-7922



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D2844-3

Job Sheet 200881



Part No: D2844-3

Job Qty: 6 pcs

Part Name: Arm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/18/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 10/31/19

Type: Stock

Description:

Note: DWG REV A IPP: B 00.11.01 Removed P/O for Powder Coat - in house process EC

Ship Via:

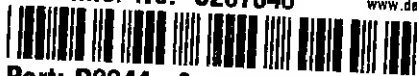
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	6 pcs	10/31/19	10/31/19	0.25	2.80	Small Fab - Brake - 1		
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		NOV 14 2019
110	QC 5	6 pcs	10/31/19	10/31/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS 11 2019 40 9-89
							QC 5 - 61		
							QC 5 - 81		
120	Powdercoat - 2 White GI(S)- B4B	6 pcs	10/31/19	10/31/19	0.00	0.29	Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		BR 12-12-12
130	QC 3	6	10/31/19	10/31/19	0.00	0.00	QC 3 - 10		



Container No: S237346



Part: D2844-3

Job No: 200881

Serial No/Batch: S237346

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 12/05/19

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pcs

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

QC 3 - 61

QC 3 - 81

663

DEC 12 2019

140 Packaging 3-1 - Stock - B4B

6

10/31/19

0.00 0.00

pcs

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 -
B4BPackaging 3 - 11 -
B4BPackaging 3 - 12 -
B4BPackaging 3 - 13 -
B4BPackaging 3 - 14 -
B4BPackaging 3 - 15 -
B4BPackaging 3 - 16 -
B4BPackaging 3 - 17 -
B4BPackaging 3 - 18 -
B4BPackaging 3 - 19 -
B4BPackaging 3 - 20 -
B4BPackaging 3 - 21 -
B4BPackaging 3 - 22 -
B4BDAS
28
9-89DA
31
1-89

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				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	6 pcs	10/31/19	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	DEC 1 5 700
				QC 21 - SA - 53	
Part Op 100 - (Punch ends and deburr as per dwg) Form per Dwg D2844 using brake and bending Jig DT 8238-B Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____ 130 - (QC3- Inspect Part Finish) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.500W.035	304 Round Tube .500 X .035W	11.4000 ft (1.9 ea)	100-Small Fab - Brake NC	1.2 x S 163737 9.5 x S 173356	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - Brake NC	M304TR0.500W.035	11	133	0	
Part Specifications					
Specifications could not be found.					

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